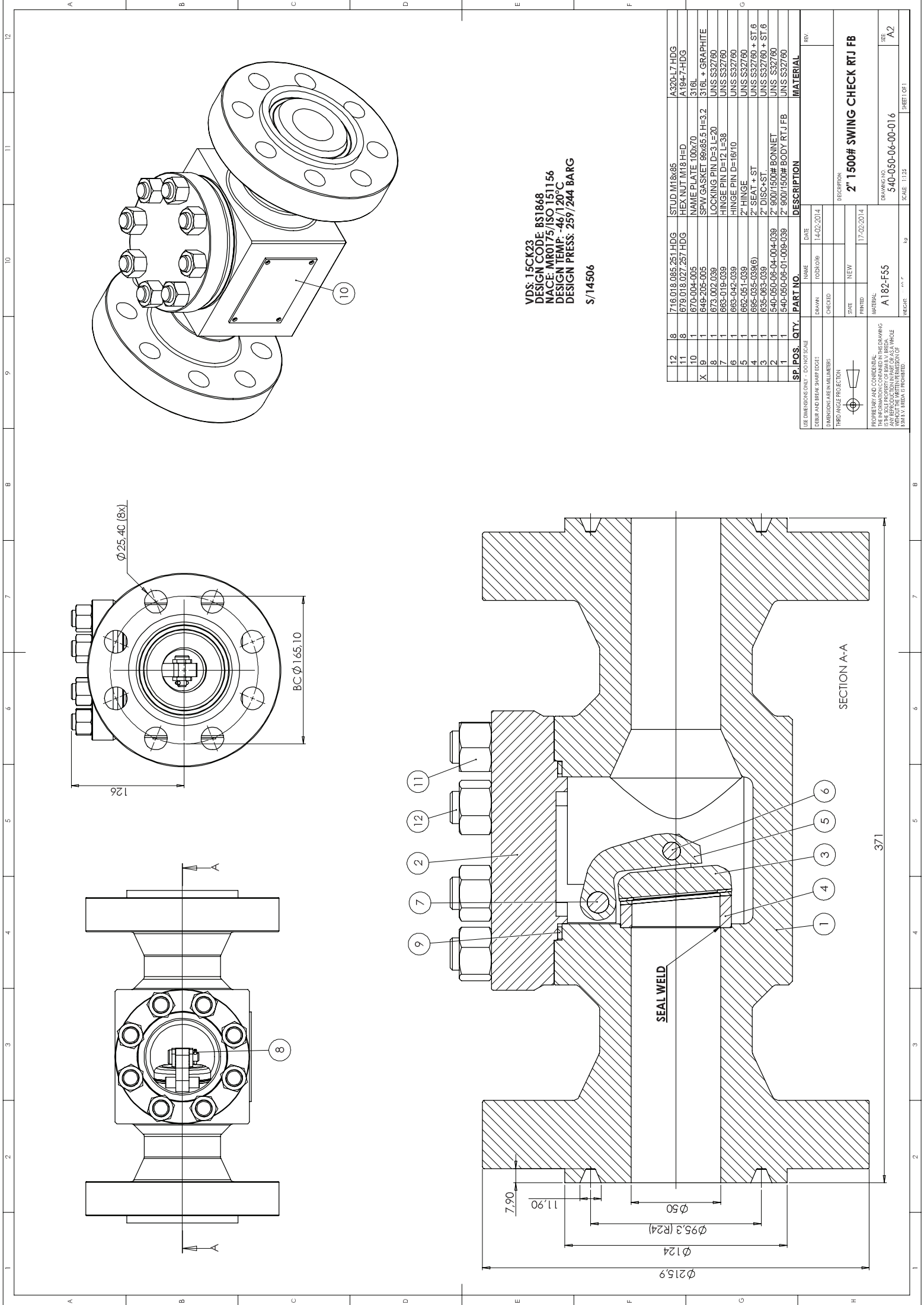




VDS: 15CK23
DESIGN CODE: BS1868
NACE: MR0175/ISO 151156
DESIGN TEMP: -46/120°C
DESIGN PRESS: 259/244 BARG
S/14506

12	8	716.018.085.251.HDG	STUD M18x85	A320-L7 HDG
11	8	679.018.027.257.HDG	HEX NUT M18 H=D	A194-7 HDG
10	1	649-004-005	NAME PLATE 100x70	316L
X	9	649-005-005	SPW GASKET 99x85.5 H=3.2	316L + GRAPHITE
8	1	673.002.039	LOCKING PIN D=3 L=20	UNS S32760
7	1	663-019-039	HINGE PIN D=12 L=38	UNS S32760
6	1	663-042-039	HINGE PIN D=16/10	UNS S32760
5	1	662-051-039	2" HINGE	UNS S32760
4	1	665-035-039(6)	2" SEAT + ST	UNS S32760 + ST.6
3	1	935-083-039	2" DISC+ST	UNS S32760 + ST.6
2	1	540-050-06-04-004-039	2" 900T500# BONNET	UNS S32760
1	1	540-050-06-01-009-039	2" 900T500# BODY RTJ FB	UNS S32760

SP. POS.		QTY.	PART NO.	DESCRIPTION	MATERIAL		
USE DIMENSIONS ONLY - DO NOT SCALE							
DRAWN		NAME	DATE	REV.			
CHECKED		TD/CIO/6	14-02-2014				
DIMENSIONS ARE IN MILLIMETERS							
THIRD ANGLE PROJECTION		STATE	NEW				
		PRINTED	17-02-2014				
PROPERTY AND CONFIDENTIAL							
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WITHOUT THE WRITTEN PERMISSION OF							
KAKA V. BEKA IS PROHIBITED							
DRAWING NO.		SCALE		SHEET OF			
540-050-06-00-016		1:125					
SEE		A2					

SECTION A-A

371

SEAL WELD

Ø 25.40 (8x)

BC Ø 165.10

126

8

11

12

2

7

9

6

5

3

4

1